



DIN 7337

Dash	(Dash Number)								Unit:mm
d	M2.4	M3	M3.2	M4	M4.8	M5	M6	M6.4	
L	Dash								
4	001	021	041						
6	002	022	042	062	082	102			
8	003	023	043	063	083	103	123		
10		024	044	064	084	104	124		
12		025	045	065	085	105	125	145	
16		026	046	066	086	106	126	146	
20		027	047	067	087	107	127	147	
25		028	048	068	088	108	128	148	
30					089	109	129	149	
35					090	110	130		
40					091	111	131		
45					092	112	132		
50					093	113	133		

1. (Material)

1) A1070BR , DIN 7337

(A1070BR , in accordance with the strength standard of DIN 7337)

2) STS304 , DIN 7337

(A1070BR , in accordance with the strength standard of DIN 7337)

2. : ,

(Finish : Zinc coated (Applied to steel))

3. , , DIN 7337

(Dimensions and tolerances not shown shall be in accordance with DIN 7337)

Rotem Standard

RS60918

1997.11.01

RIVET, Blind, Pan head

REV.

A

PROPERTY OF ISSUING ENTITY CANNOT BE DISTRIBUTED OR REPRODUCED WITHOUT AUTHORIZATION

4. RS Dash

(Part number : The RS part number consists of the RS number, plus the dash number added designators)

5. (Material designator)

1) A1070BR : (Example) RS60918-001A

2) STS304 : (Example) RS60918-001S

6. (Related Standard)

DIN 7337

(Blind rivets with breaking mandrel)

								Unit:mm
d	M2.4	M3	M3.2	M4	M4.8	M5	M6	M6.4
L	Grip Range							
4	0.5~2	0.5~1.5	-	-	-	-	-	-
6	2~4	1.5~3.5	1.5~3	2~3	-	-	-	-
8	4~6	3.5~5.5	3~4.5	3~4.5	2~4	-	-	-
10	-	5.5~7	4.5~6	4.5~6	4~6	-	-	-
12	-	7~9	6~8	6~8	6~8	2~6	-	-
16	-	9~13	8~12	8~12	8~11	6~10	-	-
20	-	13~17	12~16	12~16	11~15	10~14	-	-
25	-	17~22	16~21	16~21	15~20	14~18	-	-
30	-	-	21~25	21~25	20~24	18~23	-	-
35	-	-	25~30	25~30	24~29	-	-	-
40	-	-	30~35	30~35	29~34	-	-	-
45	-	-	35~40	35~40	34~39	-	-	-
50	-	-	40~45	40~45	39~44	-	-	-

(Related Size)									Unit:mm	
d1	(basic)	2.4	3	3.2	3.2	4	4.8	5	6	6.4
d2	(basic)	5	6.5	6.5	6.5	8	9.5	9.5	12	13
d3	(basic)	2.5	3.1	3.3	3.3	4.1	4.9	5.1	6.1	6.5
c	(max.)	-	0.3	0.3	0.3	0.3	0.4	0.4	0.4	5
k	(basic)	0.6	0.8	0.8	0.8	1	1.1	1.1	1.5	1.8
r	(max.)	0.2	0.2	0.2	0.2	0.3	0.3	0.3	0.5	0.5

Rotem Standard	RS60918		1997.11.01
RIVET, Blind, Pan head			2002.01.01
		REV.	A
PROPEPTY OF ISSUING ENTITY CANNOT BE DISTRIBUTED OR REPRODUCED WITHOUT AUTHORIZATION			